

630 Drive with 620LG pumphead

600 series cased pump

Features and benefits

- Colour display and intuitive menu structures provide visual status indication and minimal key presses
- Flow rates from 0.001 L/min (0.0002 USGPM) to 18 L/min (4.76 USGPM) depending on model and pumphead/tubing options
- 620R, 620RE, 620RE4, 620L and 620LG pumpheads available
- 2,650:1 speed control range from 0.1 rpm to 265 rpm in 0.1 rpm increments
- Keypad incorporates 3-level security PIN lock
- IP31 (NEMA 2) and IP66 (NEMA 4X) cased pumps available
- Dual voltage, 115 V/230 V 50/60 Hz
- Remote Analogue/Digital, RS232, RS485, PROFIBUS®, PROFINET®, SCADA and EtherNet/IP™ control options



630 Drive with 620LG pumphead performance

| 620LG twin-channel low-pulse pumpheads for GORE® STA-PURE LoadSure elements – Tube bore and flow rates – L/min (USGPH) | | | | | | | |
|--|------------|-----------------------|----------------------|-----------------------|--|-----------------------|----------------------|
| Tube material | Speed | Y element tubing | | | Continuous tubing (flow per channel - max of 2 channels) | | |
| | | 8.0mm | 12.0mm | 16.0mm | 8.0mm | 12.0mm | 16.0mm |
| GORE® STA-PURE® Pump Tubing Series PFL, GORE® STA-PURE® Pump Tubing Series PCS (620LG pumphead only) | 0.1-265rpm | 0.002-5.2 (0.03-82.4) | 0.003-9.0 (0.05-143) | 0.005-12.4 (0.08-197) | 0.001-2.6 (0.02-41.2) | 0.002-4.5 (0.03-71.3) | 0.003-6.7 (0.05-106) |

Technical specifications

| | 630 Drive with 620LG pumphead |
|-----------------------------|---|
| Pumphead number of channels | 2 |
| Flow rate | 0.002 L/min to 13.3 L/min |
| Flow rate | 0.03 USGPH to 211 USGPH |
| Flow rate | 0.0002 USGPM to 4.76 USGPM |
| Drive speed control ratio | 2650:1 |
| Drive speed | 0.1 - 265 rpm |
| Operating temperature | 5 °C to 40 °C (41 °F to 104 °F) |
| Weight | 24.3 - 25.2 kg (53.6 - 55.6 lbs) |
| Drive weight | 16.5, 17.4 kg (36.4, 38.5 lbs) |
| NEMA module weight | 0.9 kg (2 lbs) |
| Control types | EtherNet/IP™, Profibus®, Profinet®, Remote Analogue/Digital, RS232, RS485, SCADA |
| Drive control options | Bp, BpN, Du, DuN, En, EnN, Pn, PnN |
| Standards | CE, cETLus, C-Tick, IRAM, NSF/ANSI 61 (for Marprene tubing and LoadSure elements) |
| Drive ingress protection | IP31, IP66, NEMA 2, NEMA 4X |
| Drive humidity | (Non-condensing) 80 % up to 31 °C (88 °F) decreasing linearly to 50 % at 40 °C (104 °F) |
| Drive noise | <70dB(A) at 1m |
| Max. altitude | 2000 m (6562 ft) |
| Drive power supply | 100 V to 120 V/200 V to 240 V 1ph 50/60 Hz 250 VA |
| Compatible tubing bore size | 8, 12, 16 mm |

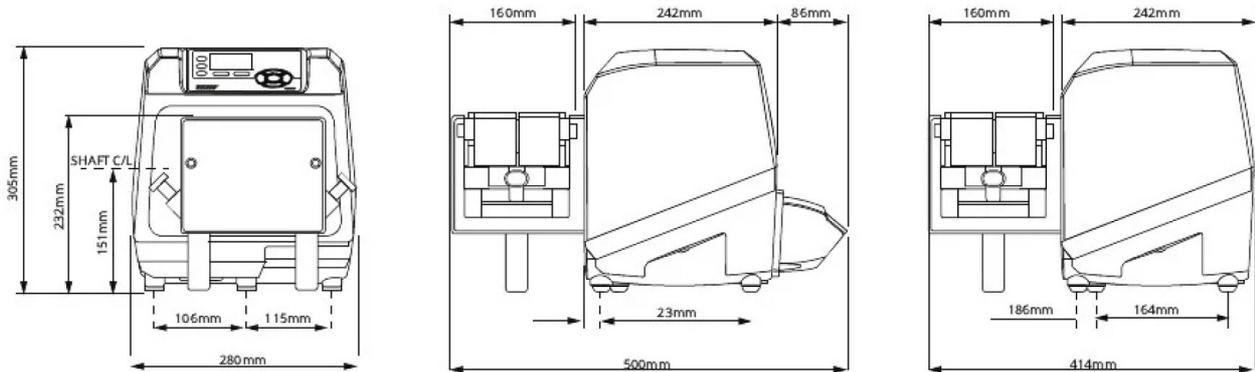
Materials of construction

| | 630 Drive with 620LG pumphead |
|----------------------------|---|
| Bearings | Carbon steel |
| Driveshaft | Stainless steel 440C |
| Drive casework | Pressure die-cast aluminium LM24, Pressure die-cast aluminium LM6 |
| Drive casework coating | Exterior grade polyester powder coat |
| Guide roller assembly | Stainless steel 316 |
| Drive keypad/HMI | Polyester |
| Pumphead front back plates | Aluminium alloy HS30 |
| Drive rear blanking plate | Stainless steel 316 |
| Pumphead body assembly | Alocrom pre-treatment, Aluminium alloy NS4 anodised, Exterior grade polyester powder coat, Polyester epoxy powder |
| Pumphead guard | Alocrom pre-treatment, Exterior grade polyester powder coat |
| Pumphead roller assembly | Stainless steel 316 |
| Pumphead rotor assembly | Aluminium alloy HE30 |
| Pumphead track | Aluminium alloy NS4 anodised |
| Spindles | Stainless steel 303S31 |
| Switch-plate | ABS PA-765 |
| Tube clamp assembly | Aluminium alloy HE30 |

Information listed covers the complete range.

For detailed specifications of individual models/components refer to user manual or contact WMFTS representative.

630 Drive with 620LG pumphead dimensions



Control options

Key to pump drive models

| 630S | 630SN | 630U | 630UN | 630Du | 630DuN | 630Bp | 630BpN | 630US | 630DuS | 630En | 630EnN | 630Pn | 630PnN |
|----------|-------------------------|-----------|--------------------------|-------------------|----------------------------------|---------------------|------------------------------------|----------------------------------|--|-------------|------------------------------|-----------|----------------------------|
| Standard | Standard IP66 / NEMA 4X | Universal | Universal IP66 / NEMA 4X | Digital Universal | Digital Universal IP66 / NEMA 4X | Bus Pump / Profibus | Bus Pump / Profibus IP66 / NEMA 4X | Universal SCADA / IP66 / NEMA 4X | Digital Universal SCADA / IP66 / NEMA 4X | EtherNet/IP | EtherNet/IP / IP66 / NEMA 4X | PROFINET® | PROFINET® / IP66 / NEMA 4X |

Manual control

| Pump drive | 630S | 630SN | 630U | 630UN | 630Du | 630DuN | 630Bp | 630BpN | 630US | 630DuS | 630En | 630EnN | 630Pn | 630PnN |
|--|------|-------|------|-------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|
| Intuitive keypad and colour display | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Choice of flowrate or speed display | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Full calibration with choice of flow units | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| MemoDose function | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | | | ✓ | ✓ | | | | |
| Auto restart facility | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Guard switch detection | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Leak detection | | | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Dipensing (Network Control) | | | | | | | | | | | ✓ | ✓ | ✓ | ✓ |

Remote control

| Pump drives | 630S | 630SN | 630U | 630UN | 630Du | 630DuN | 630Bp | 630BpN | 630US | 630DuS | 630En | 630EnN | 630Pn | 630PnN |
|---|------|-------|------|-------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|
| Configurable Start/Stop and leak detector, via contact closure or 5V TTL or 24V industrial logic*** | | | ✓ | ✓ | ✓ | ✓ | | | | | ✓ | ✓ | ✓ | ✓ |
| Pressure switch input, via contact closure or 5V TTL or 24V industrial logic*** | | | ✓ | | ✓ | | | | | | | | | |
| Configurable Start/Stop, leak detector and pressure switch input via 110 V industrial logic | | | | | | | | | ✓ | ✓ | | | | |
| Direction change and auto/manual toggle input via contact closure or 5 V TTL or 24 V industrial logic | | | ✓ | ✓ | ✓ | ✓ | | | | | | | | |
| Direction change and auto/manual toggle input via 110 V industrial logic | | | | | | | | | ✓ | ✓ | | | | |
| Remote operation of MemoDose (foot/hand-switch or logic input) | | | ✓ | ✓ | ✓ | ✓ | | | | | | | | |
| Four configurable digital status outputs through 24 V, 30 W relays | | | | ✓ | | ✓ | | | | | | | | |
| Four configurable digital status outputs through 110 V relays | | | | | | | | | ✓ | ✓ | | | | |
| Menu configurable logic outputs | | | ✓ | | ✓ | | | | | | | | | |
| Remote pressure/flow sensors | | | | | | | | | | | ✓ | ✓ | ✓ | ✓ |

Analogue speed control

| Pump drives | 630S | 630SN | 630U | 630UN | 630Du | 630DuN | 630Bp | 630BpN | 630US | 630DuS | 630En | 630EnN | 630Pn | 630PnN |
|--|------|-------|------|-------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|
| Fully configurable inputs; 0-10 V or 4-20 mA | | | ✓ | ✓ | ✓ | ✓ | | | | ✓ | ✓ | | | |
| Analogue outputs; 0-10 V, 4-20 mA | | | ✓ | ✓ | ✓ | ✓ | | | ✓ | ✓ | | | | |
| Keypad/analogue input scaling (replacement of diaphragm pumps) | | | | | ✓ | ✓ | | | | ✓ | | | | |
| Tacho frequency output; 0-1478 Hz | | | ✓ | ✓ | ✓ | ✓ | | | | | | | | |
| 2x sensor inputs 4-20 mA or 0-1000Hz* | | | | | | | | | | | ✓ | ✓ | ✓ | ✓ |

Security

| Pump drives | 630S | 630SN | 630U | 630UN | 630Du | 630DuN | 630Bp | 630BpN | 630US | 630DuS | 630En | 630EnN | 630Pn | 630PnN |
|---------------------------|------|-------|------|-------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|
| 3-level Security PIN lock | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

Network communication

| Pump drives | 630S | 630SN | 630U | 630UN | 630Du | 630DuN | 630Bp | 630BpN | 630US | 630DuS | 630En | 630EnN | 630Pn | 630PnN |
|-----------------------|------|-------|------|-------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|
| RS485 network control | | | | | | ✓ | | | | ✓ | | | | |
| RS232 network control | | | | | ✓ | | | | | | | | | |

Digital pump commands (Profibus / EtherNet/IP)

| Pump drives | 630S | 630SN | 630U | 630UN | 630Du | 630DuN | 630Bp | 630BpN | 630US | 630DuS | 630En | 630EnN | 630Pn | 630PnN |
|---|------|-------|------|-------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|
| PROFIBUS® DP V0 | | | | | | | ✓ | ✓ | | | | | | |
| PROFINET® (CC-B & Netload Class III) | | | | | | | | | | | | | ✓ | ✓ |
| EtherNet/IP™ | | | | | | | | | | | ✓ | ✓ | | |
| Communication speeds from 9.6 kbits/s up to 12000 kbits/s | | | | | | | ✓ | ✓ | | | | | | |
| Network speed: 10/100 Mbps - Full Duplex Operation | | | | | | | | | | | ✓ | ✓ | | |
| Network speed: 100 Mbps - Full Duplex Operation | | | | | | | | | | | | | ✓ | ✓ |
| Auto-detect bus speed | | | | | | | ✓ | ✓ | | | | | | |
| Speed set point | | | | | | | ✓ | ✓ | | | ✓ | ✓ | ✓ | ✓ |
| Speed feedback | | | | | | | ✓ | ✓ | | | ✓ | ✓ | ✓ | ✓ |
| Flow calibration function | | | | | | | ✓ | ✓ | | | ✓ | ✓ | ✓ | ✓ |
| Hours run | | | | | | | ✓ | ✓ | | | ✓ | ✓ | ✓ | ✓ |
| Revolution counter | | | | | | | ✓ | ✓ | | | ✓ | ✓ | ✓ | ✓ |
| Leak detection | | | | | | | ✓ | ✓ | | | ✓ | ✓ | ✓ | ✓ |
| Low fluid level alarm | | | | | | | ✓ | ✓ | | | ✓ | ✓ | ✓ | ✓ |
| Diagnostic feedback | | | | | | | ✓ | ✓ | | | ✓ | ✓ | ✓ | ✓ |
| Flow Totaliser | | | | | | | | | | | ✓ | ✓ | ✓ | ✓ |
| Sensor scaling | | | | | | | | | | | ✓ | ✓ | ✓ | ✓ |
| Dipensing (Network Control)** | | | | | | | | | | | ✓ | ✓ | ✓ | ✓ |

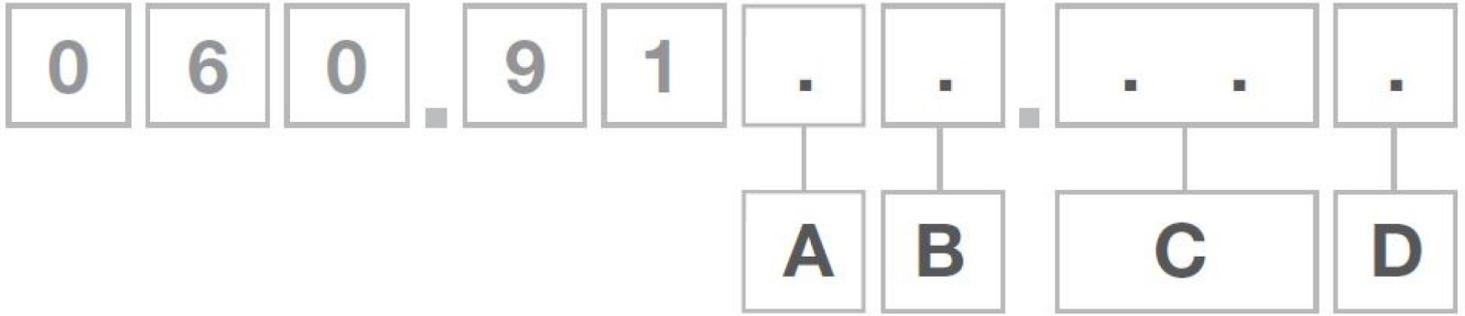
*Range of 3rd party pressure/flow sensors supported—see compatible sensor list

**Dispensing (Network/Manual) - Store up to 100 recipes locally or via network control. Features include volume, flow rate, anti-drip, ramp and time delays. Run these as

batches using local, network or manual keypad control.

***If you can't see the option you need, contact the engineered products team at WMFTS to discuss

Product codes



| A | B | C | D |
|--|--|--|---|
| Model | Ingress Protection | Pumphead | Plug options |
| 3: S 4: U 5: Du 6: Bp 8: En 9: Pn | 1: IP31/ NEMA 2 N: IP66/ NEMA 4X S: SCADA IP66/ NEMA 4X ^{1,2} | 02: 620R ³ E2: 620RE ³ E4:620RE4 ³ 5L: 620L 5G: 620LG | U: UK mains plug E: EU mains plug A: American mains plug K: Australia mains plug R: Argentina mains plug C: Swiss mains plug D: India/ South Africa mains plug B: Brazilian mains plug |

Notes:

1. U and Du models only
2. Only available with American mains plug
3. Not available for US or DuS models

Disclaimer: All flow rates shown were obtained pumping water at 20 °C (68 °F) with zero suction and delivery heads. The information contained in this document is believed to be correct but Watson-Marlow Limited accepts no liability for any errors it contains and reserves the right to alter specifications without notice. It is the user's responsibility to ensure product suitability for use within their application. Watson-Marlow, LoadSure, Pumpsil, PureWeld XL, Bioprene, Marprene are registered trademarks of Watson-Marlow Limited. Tri-Clamp is a registered trademark of Alfa Laval Corporate AB. GORE and STA-PURE are registered trademarks of W.L. Gore and Associates. Please state the product code when ordering pumps and tubing.



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