

# SPS 250

SPS process pump

## Features and benefits

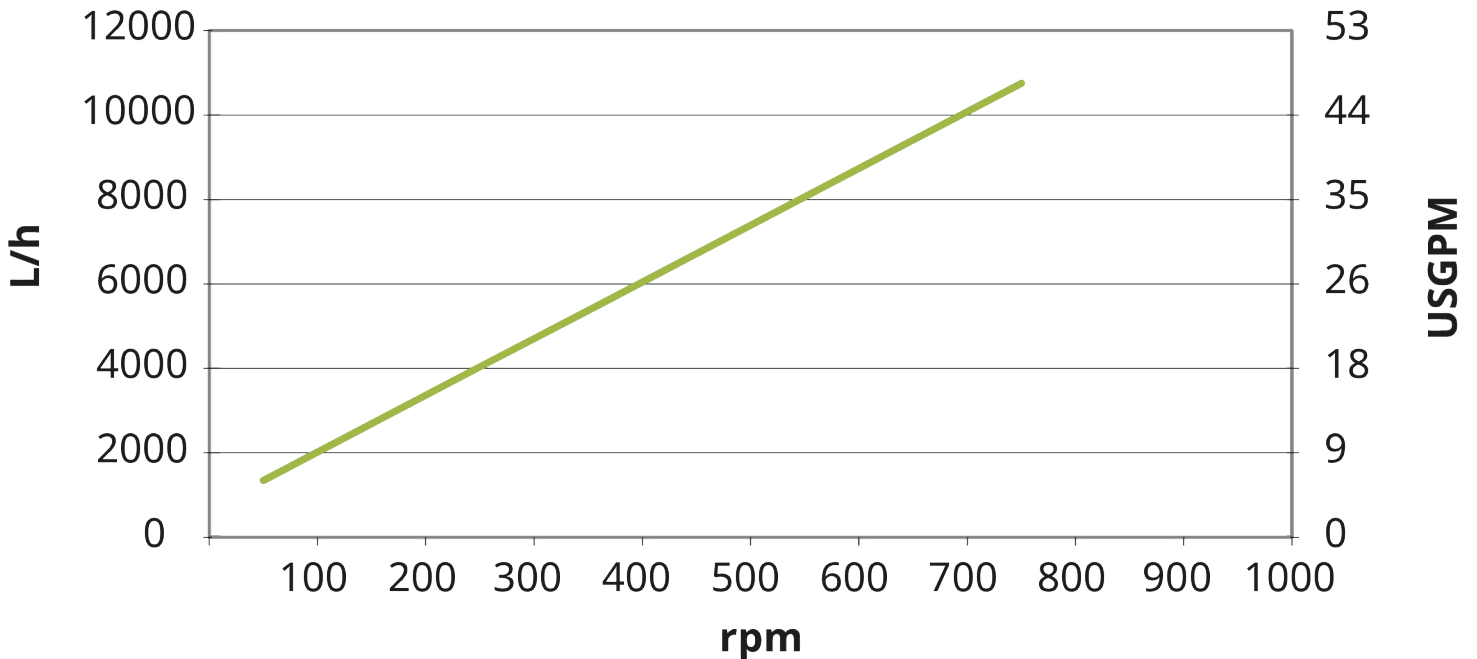
- Low shear transfer pump, with flow up to 11520 L/h at pressures up to 15 bar
- Superior viscous handling
- Consistent flow with high suction capability up to 0.85 bar
- Flexible configuration of housing, nozzle type, size orientation, drive and baseplate
- Hygienic CIP and SIP capability
- FDA and EC 1935/2004 compliance
- Operating temperatures up to 180 °C
- 20-year guarantee on front cover and pump housing



## SPS 250 performance

### Performance curves

These performance curves show the theoretical flow without consideration of slip



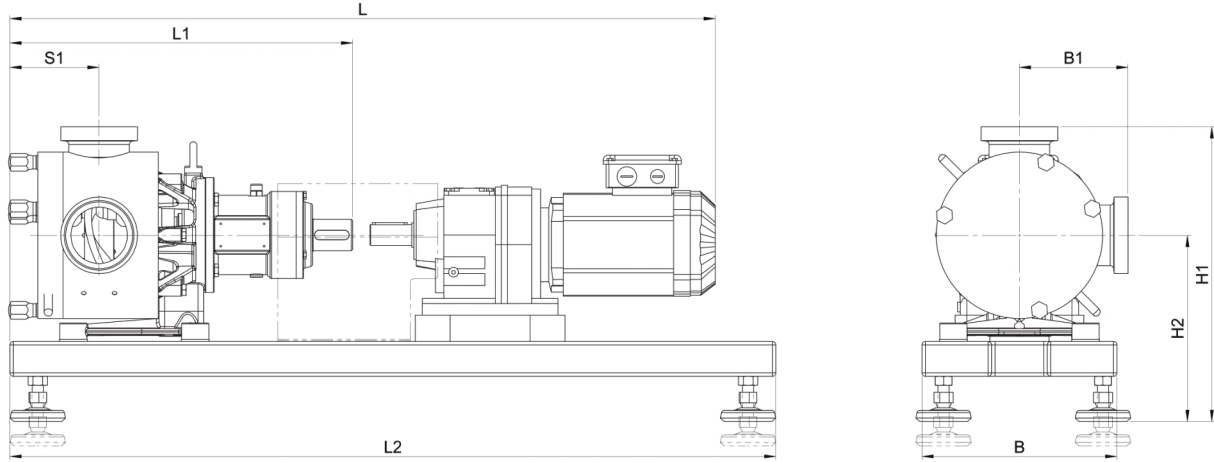
## Technical specifications

	SPS 250
Volume per revolution	0.24 l (0.063 USG)
Max. particle size	22 mm (0.87 in)
Suction pressure	85% of a vacuum
Max. operating pressure	15 bar (217 psi)
Operating temperature	-20 °C to 180 °C (-4 °F to 356 °F)
Standards	ATEX
Certification and compliance	EC 1935/2004, FDA
Port orientation	Various options to meet your requirements
Port type	Flange, Milk fitting, RJT, SMS, TC
Shaft diameter	28 mm (1.1 in)
Shaft height	146 mm (5.75 in)

## Materials of construction

	SPS 250
Housing	Stainless steel 1.4404, Stainless steel 316L
Bearing frame	Stainless steel 1.4301, Stainless steel 304
Rotor	Stainless steel 1.4404, Stainless steel 316L
Gate and liners	Polyamide
Seals/gaskets	EPDM, FFKM, FKM, NBR, PTFE

## SPS 250 dimensions



Model	L		L1		L2		S1		B		B1		H1		H2									
	min.	max.							min.	max.	min.	max.	min.	max.	min.	max.								
	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch						
SPS 250	872	34.3	1091	43	428	16.9	800	31.5	114	4.5	210	8.3	126	4.96	156	6.14	375	14.8	445	17.5	250	9.84	290	11.4

Disclaimer: All flow rates shown were obtained pumping water at 20 °C (68 °F) with zero suction and delivery heads. Disclaimer: The information contained in this document is believed to be correct but Watson-Marlow Limited accepts no liability for any errors it contains and reserves the right to alter specifications without notice. Watson-Marlow, MasoSine, Qdos, ReNu, LoadSure, Bioprene, Pumpsil and Marprene are trademarks of Watson-Marlow Limited. STA-PURE PFL® and STA-PURE PCS® are registered trademarks of W.L Gore & Associates Inc. Please state the product code when ordering pumps and tubing.



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