# 620Di and 620DiN with Flexicon 620L pumphead

Liquid Filling

620 series dispensing pumps

### **Features and benefits**

- Keypad entry of flow from 0.00026 GPM (0.001 L/min) to 4.76 GPM (18 L/min) •
- Dispenses 16.91 fl oz (500 ml) to within ±0.5 % •
- Stores up to 50 dispensing programs •
- Up to 60 psi (4 bar) pressure
- 2650:1 control ratio (0.1 to 265 rpm speed range) •
- Digital speed adjustment with choice of 0.1 rpm, 0.5 rpm, 1 rpm, 2 rpm, 5 rpm and • 10 rpm step changes
- Maintenance-free brushless DC motor
- Smooth easy-to-clean enclosure free from bug traps

#### 620Di and 620DiN with 620L pumphead performance



Flow ranges (L/min)	Y element tu	ıbing		Con	Continuous tubing			
(over 0.1 to 265rpm speed range)	(single chan	nel)		(flov	(flow per channel - max of 2 channels)			
Tubing material	8.0mm	12.0mm	16.0mm	8.0m	ım	12.0mm		16.0mm
Pumpsil silicone	0.002-4.6	0.003-8.5	0.005-11.5	0.001	1-2.3	0.002-4.3		0.003-5.8
Marprene, Bioprene	0.002-4.6	0.003-8.5	0.005-11.5	0.001	1-2.3	0.002-4.3		0.003-5.8
Neoprene	0.002-4.6	0.003-8.5	0.005-12.6	0.001	1-2.3	0.002-4.3		0.003-6.3
Dose sizes								
Tube bore		8.0mi	n	ŀ	12.0mm		16.0mm	
Minimum possible dose		8ml		ŀ	16ml		22ml	
Minimum recommended		84ml	84ml		161ml		218ml	

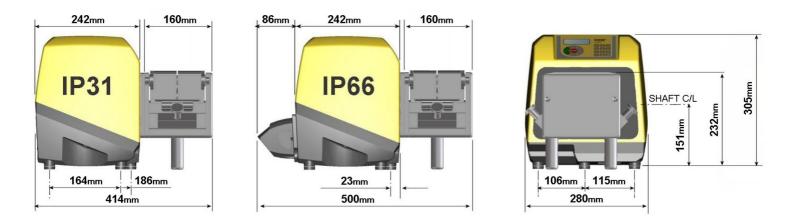
#### **Technical specifications**

	620Di and 620DiN with 620L pumphead					
Filling volume range	Up to 500ml in 2.4s ml					
Accuracy	±0.5 %					
Ingress rating	IP31, IP66, NEMA 2, NEMA 4X					
Operating temperature range	5 to 40 °C					
Operating temperature range	40 to 104 °F					
Speed control ratio	2650:1					
Humidity	(Condensing) 10-100% RH, (Non-condensing) 80% up to 31°C (88°F), decreasing linearly to 50% at 40C (104F)					
Noise	<70dB(A) at 1m					
Standards	CE, cETLus					
Power supply	100-120 V, 200-240 V, 50/60 Hz, Single-phase					
Weight	24.3 - 25.2 kg					
Weight	53.6 - 55.6 lbs					
Accessories	Footswitch, handswitch, RS232 cable, batch records cable					
Compatible tubing size	12.0 mm ID, 16.0 mm ID, 4.0 mm wall thickness, 8.0 mm ID					

## Materials of construction

	620Di and 620DiN with 620L pumphead
Bearings	Carbon steel
Casework	Pressure die-cast aluminum LM24
Keypad/HMI	Polyester
Pumphead roller assembly	Stainless steel

## 620Di and 620DiN with 620L pumphead dimensions



## **Control options**

Functionality	620Di	620DiN
Enclosure - ingress protection rating	IP31	IP66
Manual control		
Digital speed control with simple calibration to display flow	√	✓
Choice of flow rate display; metric or imperial units	√	√
Numeric keypad for entry of speed, flow or PIN code	✓	✓
Remote control		
Run/stop, direction change, auto/manual mode, leak detector input (via contact closure or 5V TTL to 24V industrial logic)	√	~
Remote operation of dosing (foot/handswitch or logic input)	✓	~
Four programmable digital status outputs through 5V TTL to 24V industrial logic		~
Analogue speed feedback		
Tachometer output; 0-1478Hz	✓	~
Digital communication		
Digital network serial control RS232 RS485	RS232	RS485
Specialist dispensing functionality	· · · · · ·	
Drip control feature (momentary direction reverse at end of dose)	√	✓
Ramp control to improve accuracy and avoid splashing or frothing	√	~
Export of batch records to PC or printer for cGMP requirements RS232	RS232	
Dual operator/supervisor PIN code protection of pump settings	√	√

### **Product codes**

Product codes									
			620L pumphead		Accessories				
Pumphead only	063.4603.000		Footswitch		Handswitch RS232 cabl		Batch records cable		
IP31/NEMA 2 wipe-down pumps		IP31		IP31	IP31	IP31	IP31		
620Di	060.4171.5L0* 05		059.3002.000		059.3022.000	059.3121.000	059.3125.000		
* Replace 0 (plug-less) with A, E o	or U for 2.8m American,	European oi	r UK mains j	olug		·	·		
IP66/NEMA 4X wash-down pumps		IP55			IP65				
620DiN	060.417N.5L0**		069.5231.000		n/a	n/a	059.450N.520	059.450N.520	
** Replace 0 (plug-less) with A fo	r 2.8m American mains	lead				·	·		
		Y ele	Y element tubing			Continuous tubing			
Bore size (4.0mm wall thickness) 8.0m		m	12.0mm	16.0mm	8.0mm	12.0mm	16.0mm		
Tubing material				•			•	•	
Pumpsil silicone		913.AI	E80.K40	913.A12E.K40	913.A16E.040	913.A080.040	913.A120.040	913.A160.040	
Marprene		902.E0	)80.K40	902.E120.K40	902.E160.040	902.0080.040	902.A120.040	902.0160.040	
Bioprene		933.E0	)80.K40	933.E120.K40	933.E160.040	933.0080.040	933.A120.040	933.0160.040	
Neoprene		920.E0	)80.K40	920.E120.K40	920.E160.040	920.0080.040	920.A120.040	920.0160.040	
						Clamp set for cont	inuous tube	069.4001.000	

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